

# Recent Developments on RRS James Clark Ross

The Challenges of a Refit  
or

“Why we put another hole in the ship!”



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# The Project

To install an acoustic reference system  
to the vessel



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# Acoustic reference system

Choices to be made

- Short baseLine (SBL)
- Ultra Short BaseLine (USBL)



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# USBL?

Acoustic sensor on the end of a 3 metre retractable pole which can communicate with transponders in the water, attached to vehicles or packages, giving information on range and bearing etc



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# USBL - Impact

Two possible locations

- The Auxiliary Machinery Space
- The Transducer Space

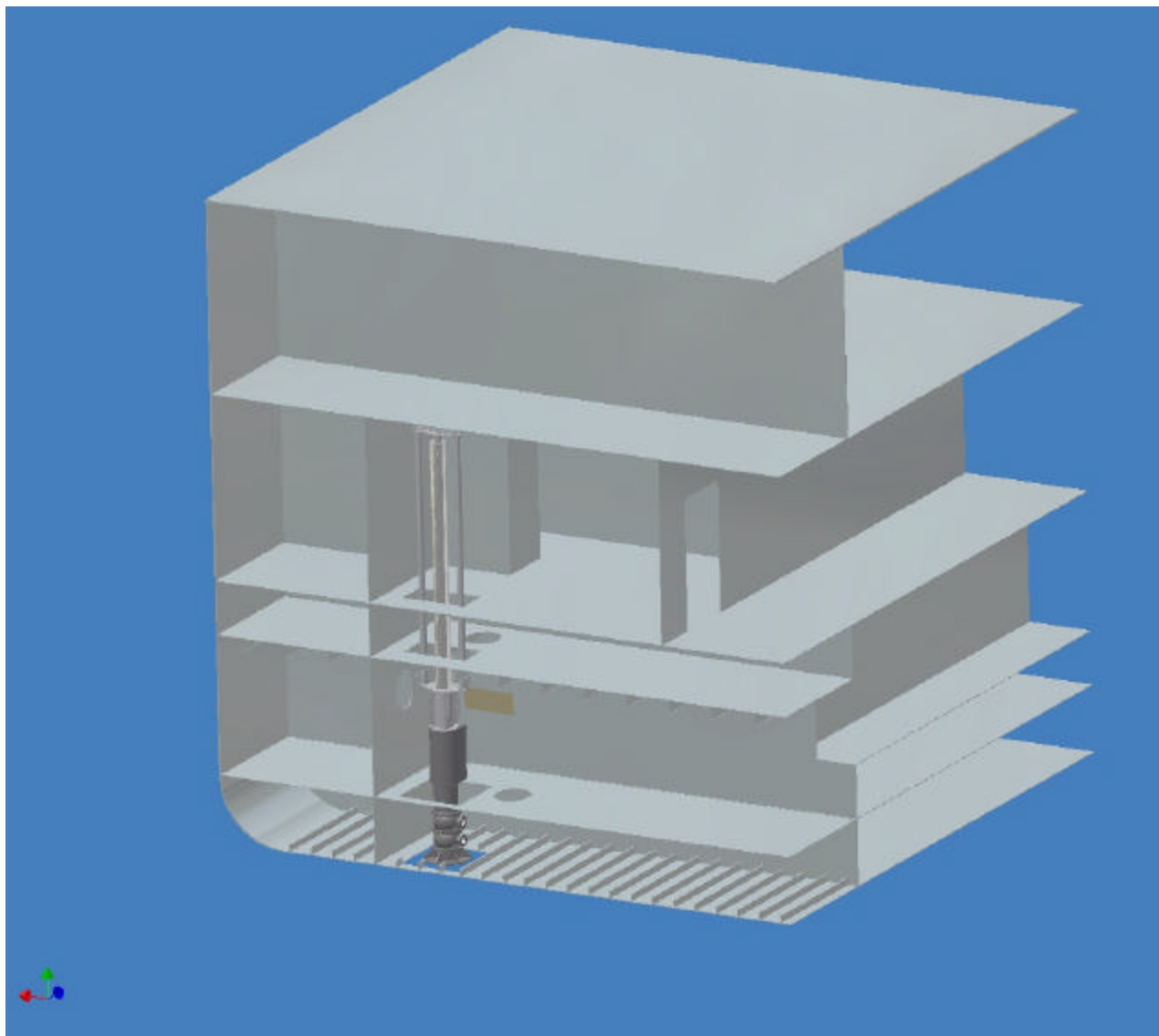


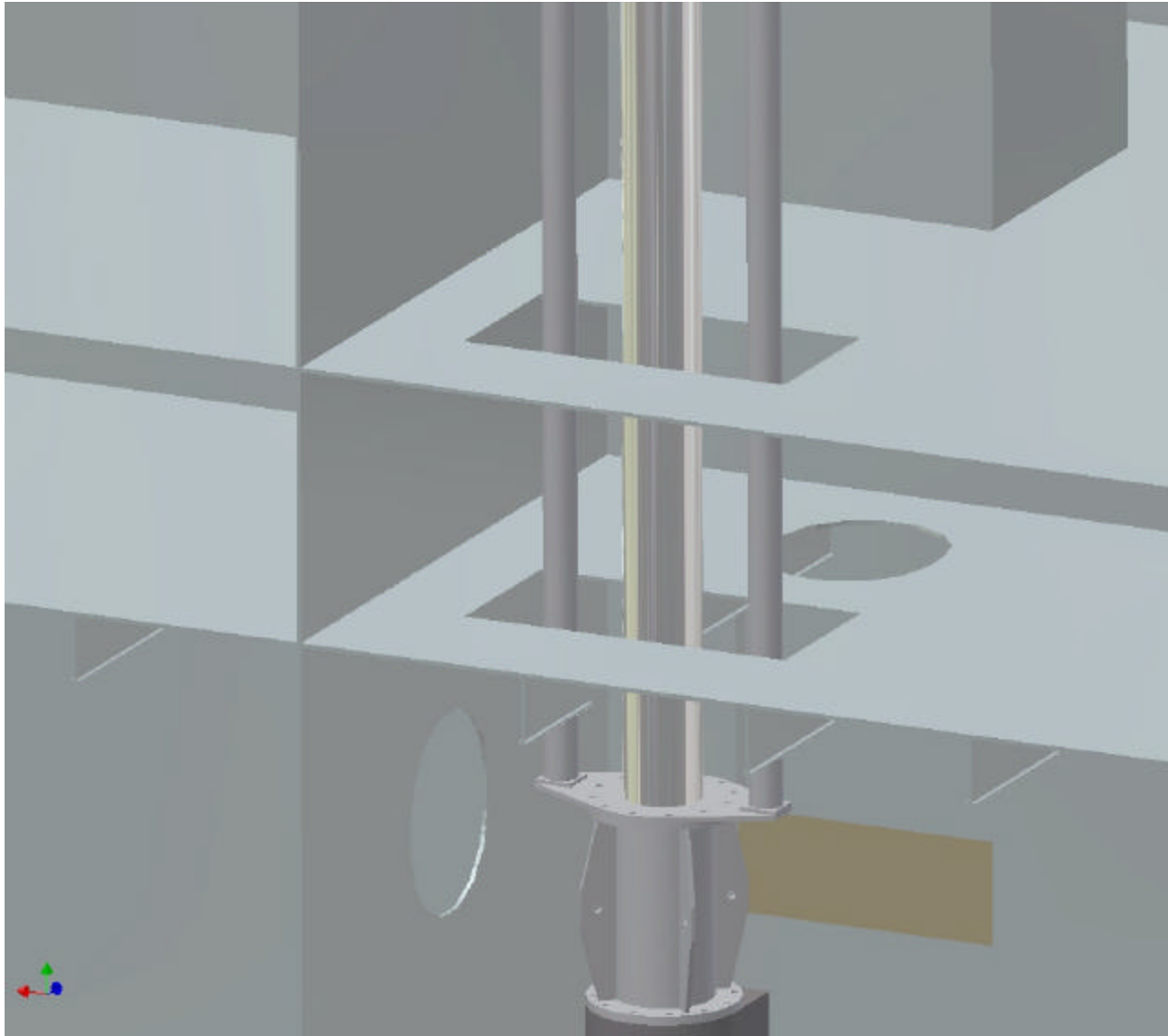
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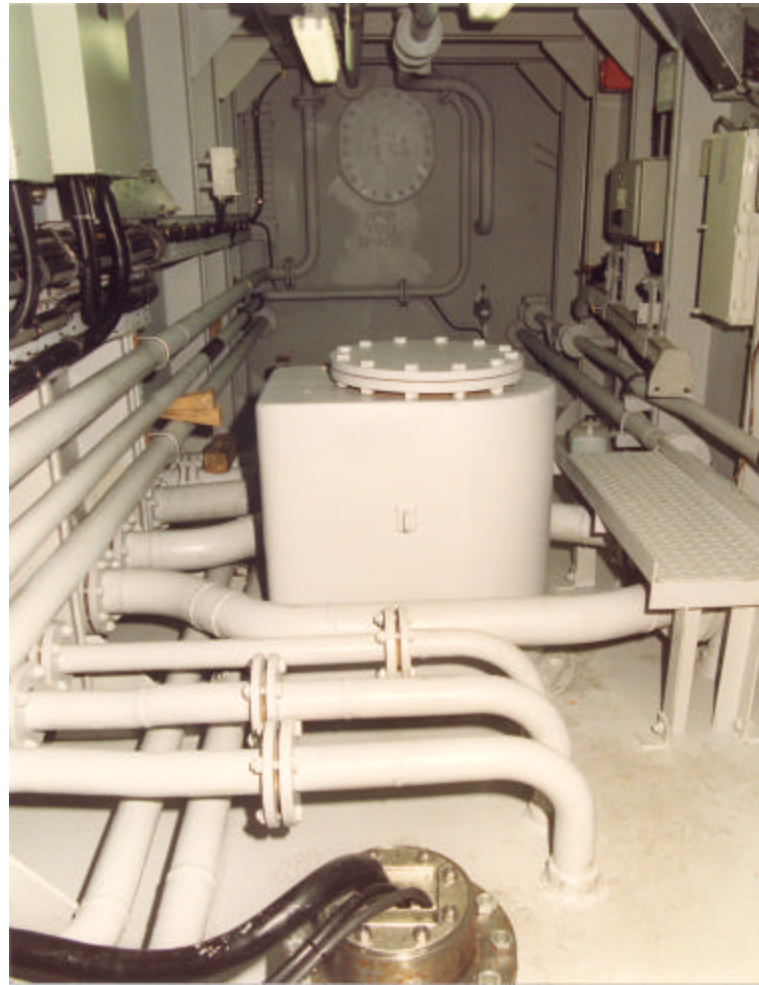


# USBL location





# Transducer Space







# The Refit

- 8 weeks long
- Major survey year
- Mid-ship gantry overhaul
- Removal of the rudder and tailshaft
- Replacement of the ADCP
- Replacement of TX array on Swath Bathymetry
- Installation of the USBL



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# Small hole / Big pole



# Getting it in!











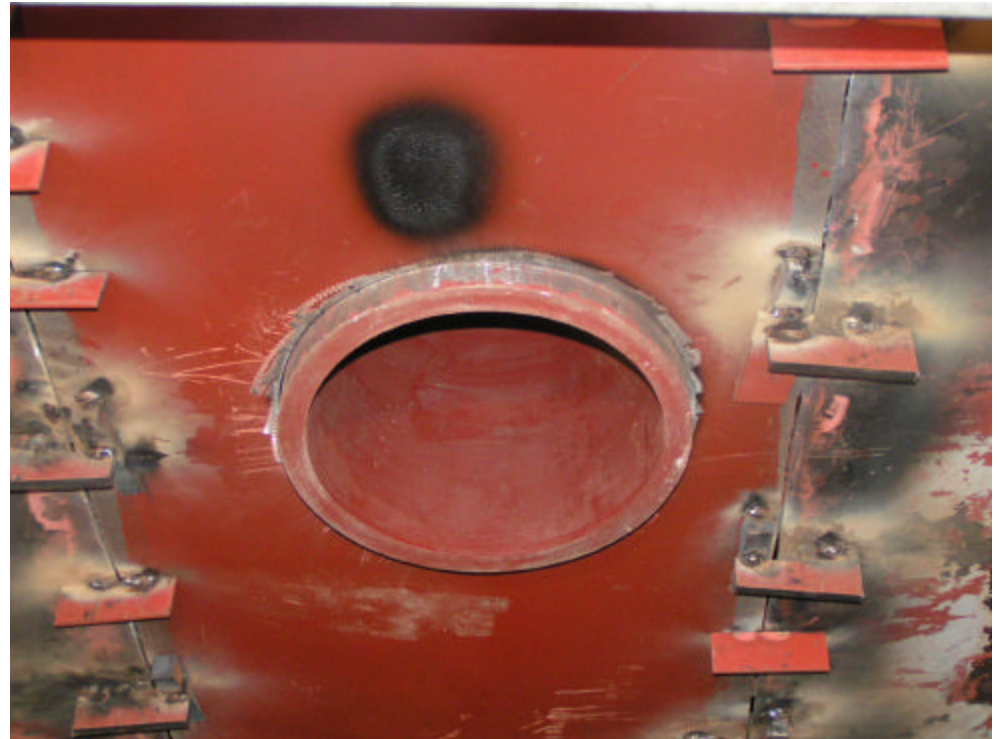
# Inside the Transducer Space



# Inserting the gate valve



# Plugging the hole





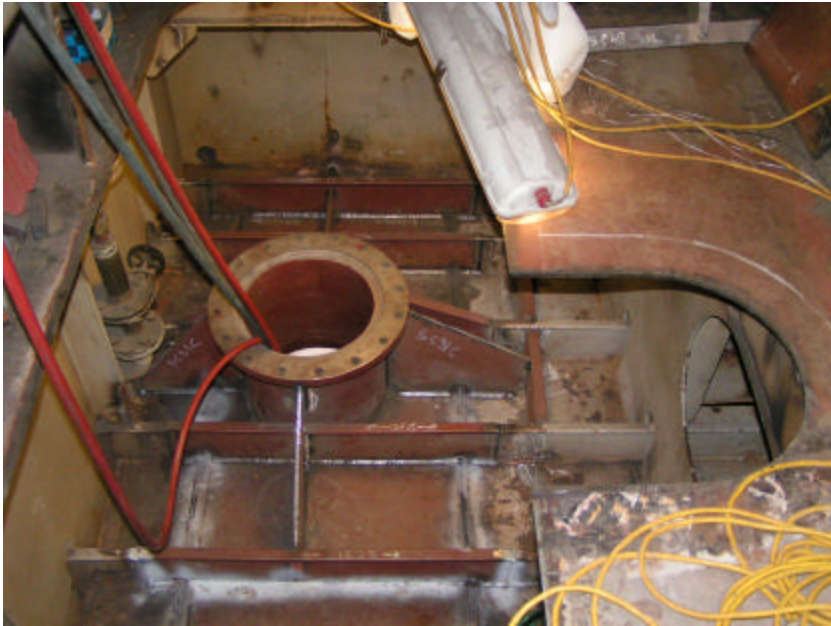


# Levelling





# Finishing the sea tube





# Meanwhile above



# Access

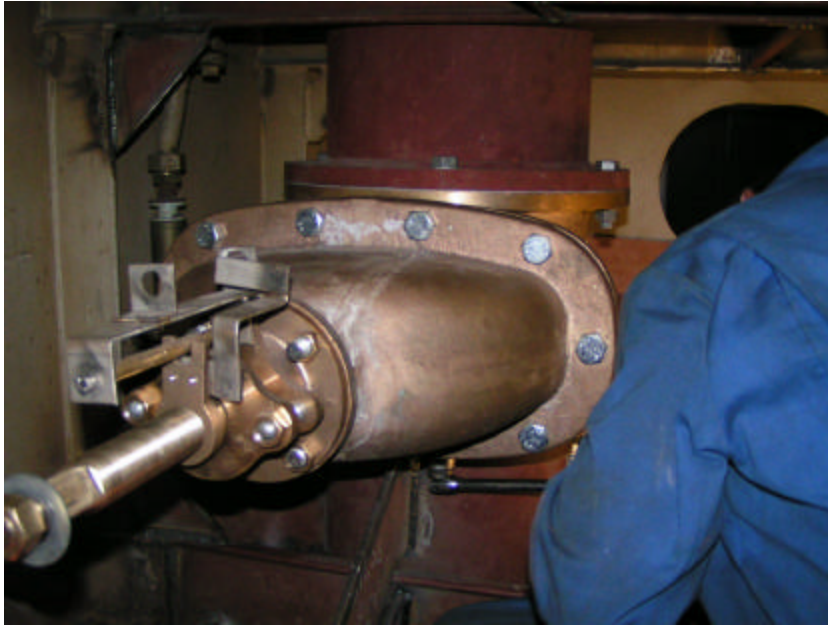


# Manoeuvring the gate valve





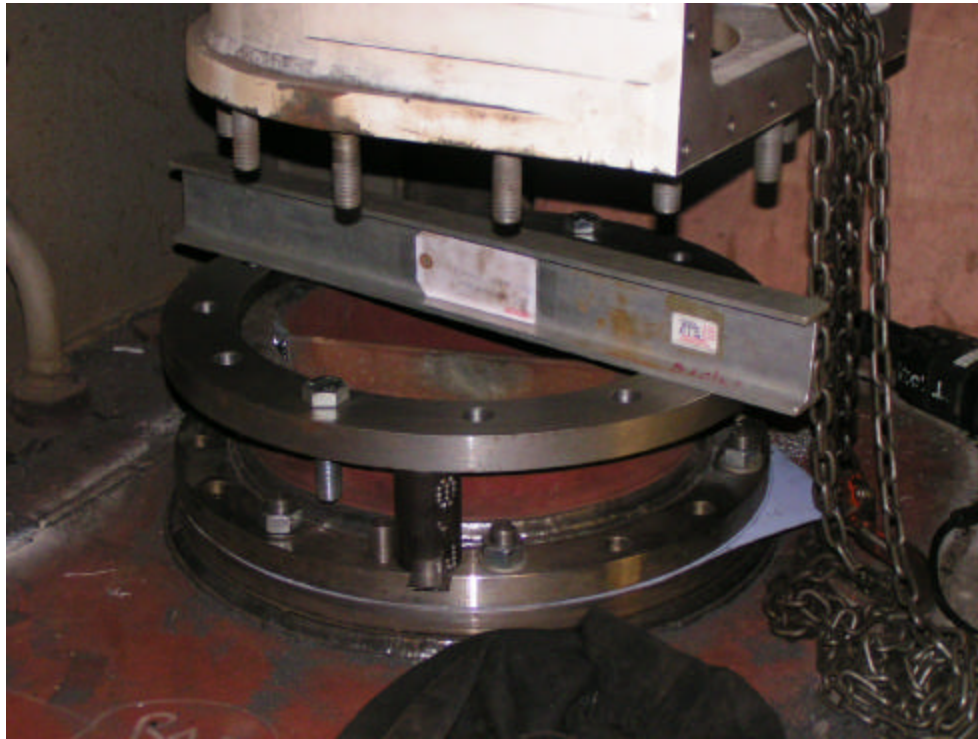
# Bolting down the gate valve



# Meanwhile above



# Positioning the top ring





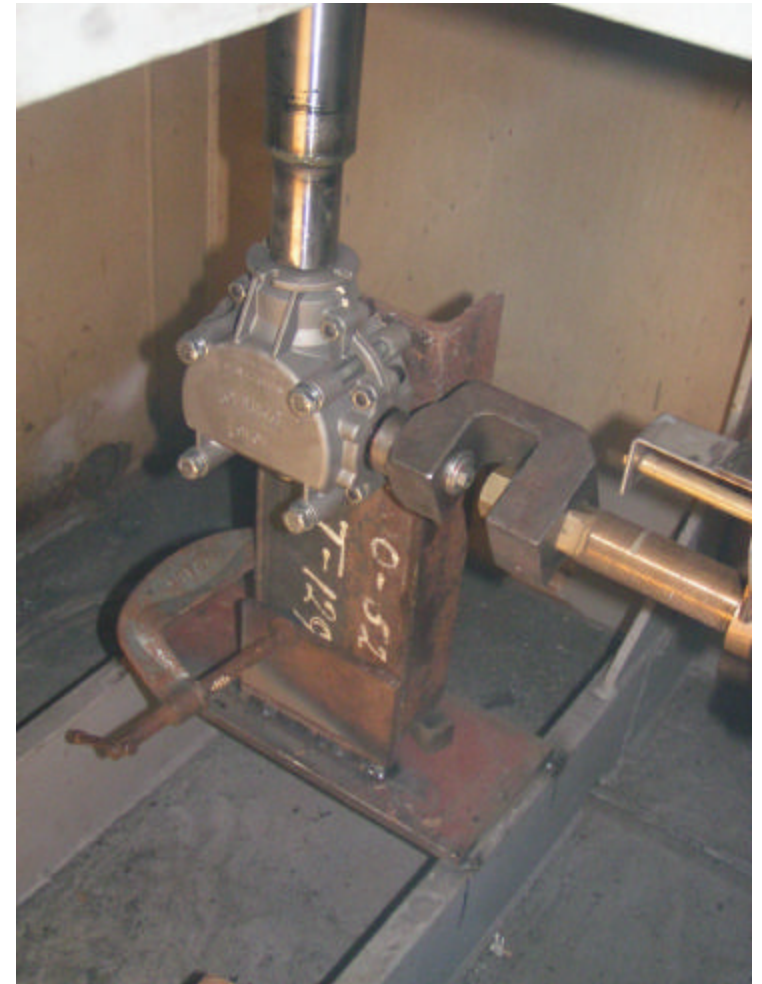
# Finished Spool



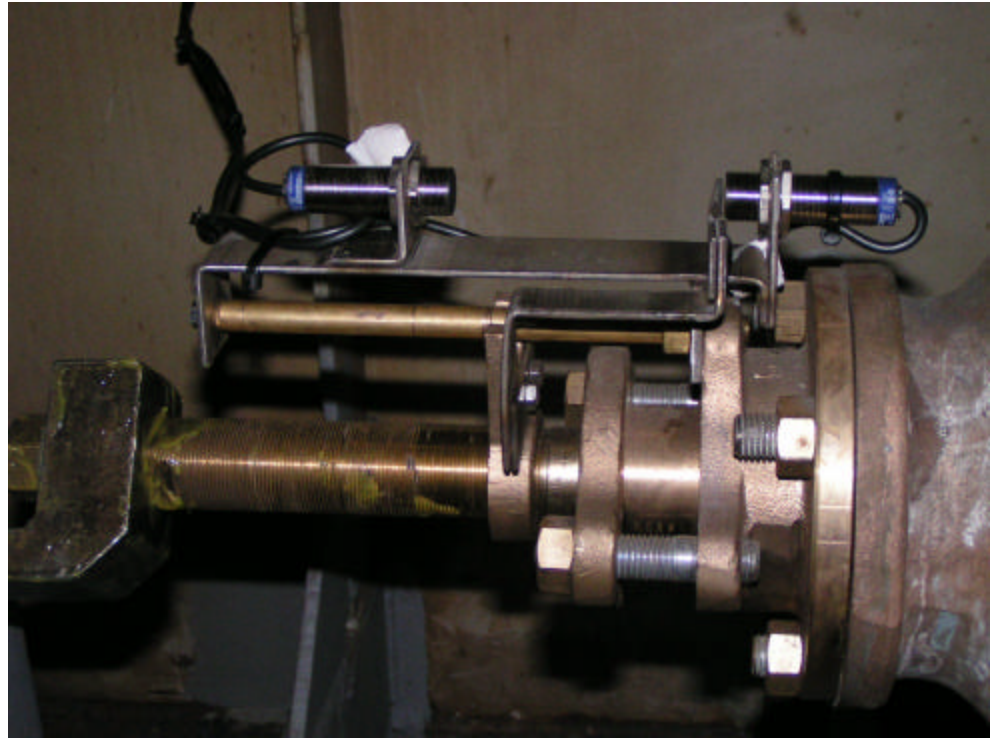
# Finished assembly



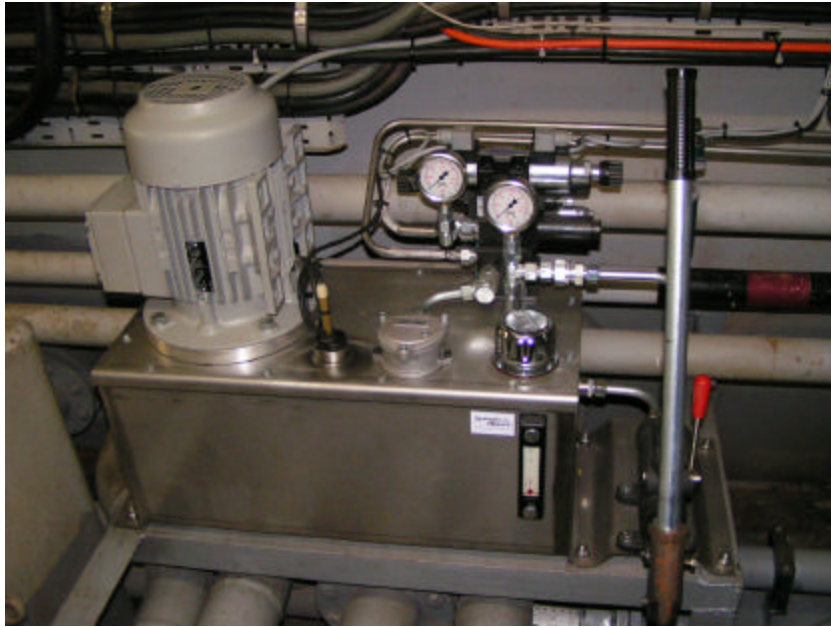
# The finishing touches













# Controls



# Down in the dock



# What do we do now?





# Flood up







## Lessons learned

- Involve everyone concerned from the start
- Get them to agree the way forward
- Write a detailed specification for all levels
- Select a reliable yard with on-site facilities
- Get the classification society on your side



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- Regular meetings throughout the project
- Especially during the refit
- Leave plenty of time
- Don't assume anything
- Don't plan to do too much during a refit
- Leave time at the end for problems



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And finally

