

2010 UNOLS GOAL

"Greening the Fleet – UNOLS should explore how to make the present and future fleet more environmentally sustainable. New and existing technologies and practices should be used in the construction, operation, and recycling of research vessels and UNOLS should take a leadership role in promoting a green U.S. research fleet, as we move forward in developing the academic fleet."



Greening the Research Fleet

January 10-11, 2012

Nicholas School of the Environment
Duke University



??????



THE
UNIVERSITY
OF RHODE ISLAND
GRADUATE SCHOOL
OF OCEANOGRAPHY

THINK BIG  WE DO



GREEN BOATS AND PORTS FOR BLUE WATERS

A Workshop to Promote Environmental
Sustainability of Boats and Ports
April 8-9, 2014



Green Boats and Ports for Blue Oceans

Acknowledgements

11th Hour Sailing- Primary Sponsor

Jeremy Pochman, Co-Founder and Director

Rob MacMillan, Co-Founder and Advisor

Kate Neubauer, Program Manager

Additional support from Braemer Energy, Utilidata, UNOLS

UNOLS Activities and Highlights


- **Green Ships and Ports Workshop**, January 2014 – Hosted by GSO with support from UNOLS
- **UNOLS Annual Meeting**: October 21-22, 2014
 - Featured Speaker - Senator Sheldon Whitehouse
- **UNOLS Fleet News**: Three vessels will retire from the UNOLS Fleet at the end of 2014:
 - R/V *Knorr*
 - R/V *Melville*
 - R/V *Point Sur*
- **A new look for UNOLS** – visit our updated website <unols.org>!



Commercial Green Initiatives

January 10th, 2012

Bob Bowers; Maersk Line, Limited; rbowers@mllnet.com

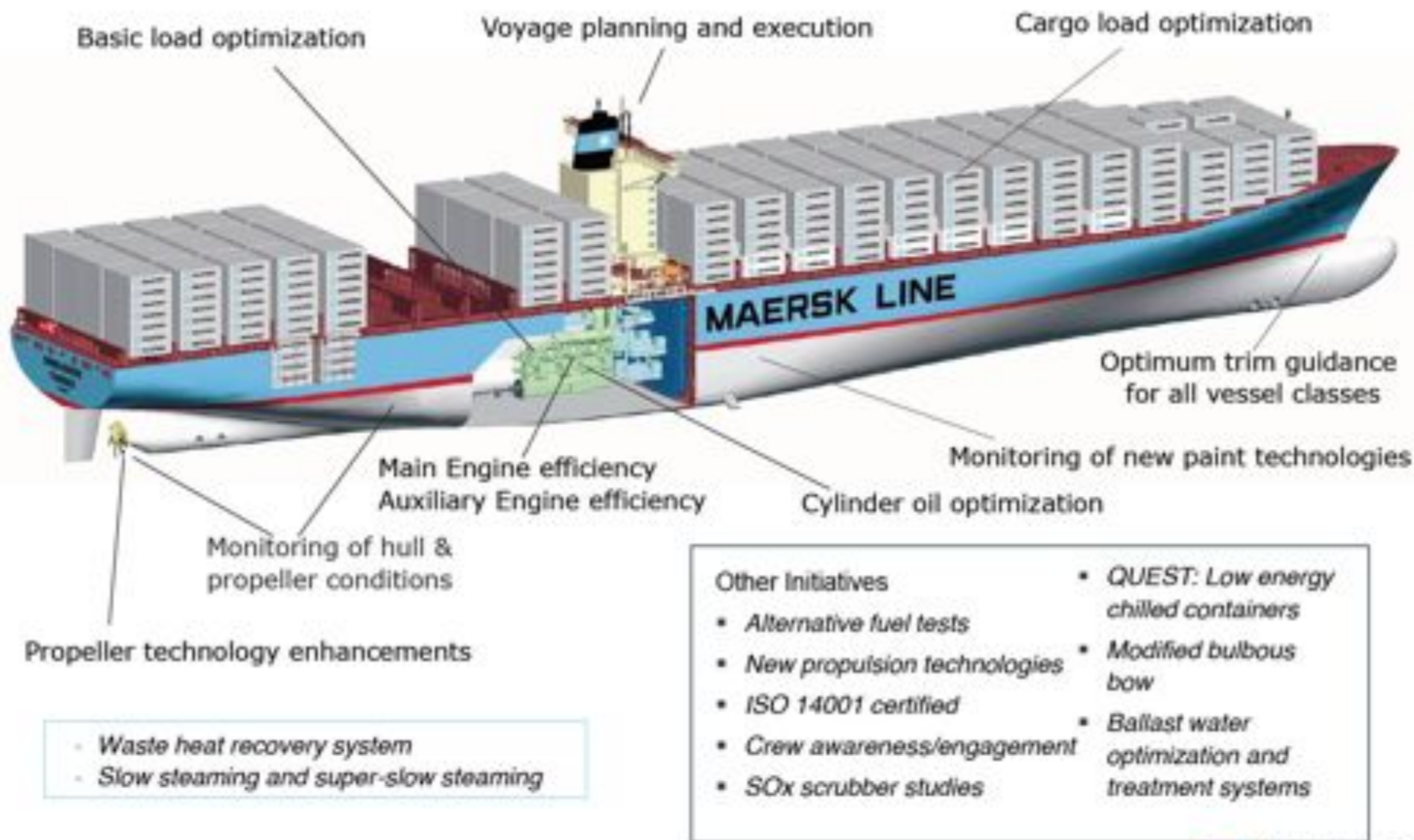


Contents

- Ship emissions and regulatory developments
- Energy efficiency, CO2 reduction
- Air emissions and abatement – NOx and SOx
- Operational measures, logistics
- Alternative fuels

Five elements essential for sustainability

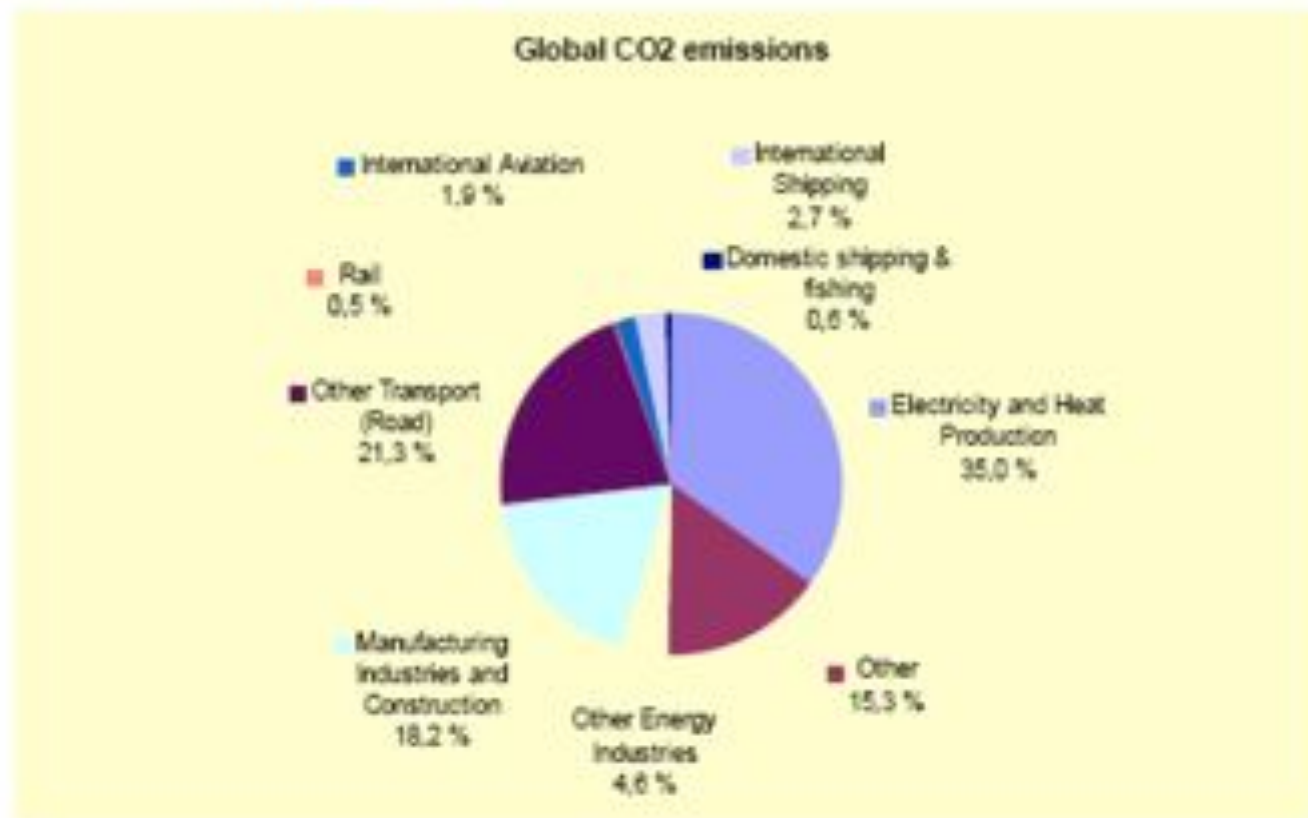
Marine Engineering Innovation Vessel Performance Regulatory Business Case



Second IMO GHG Study 2009

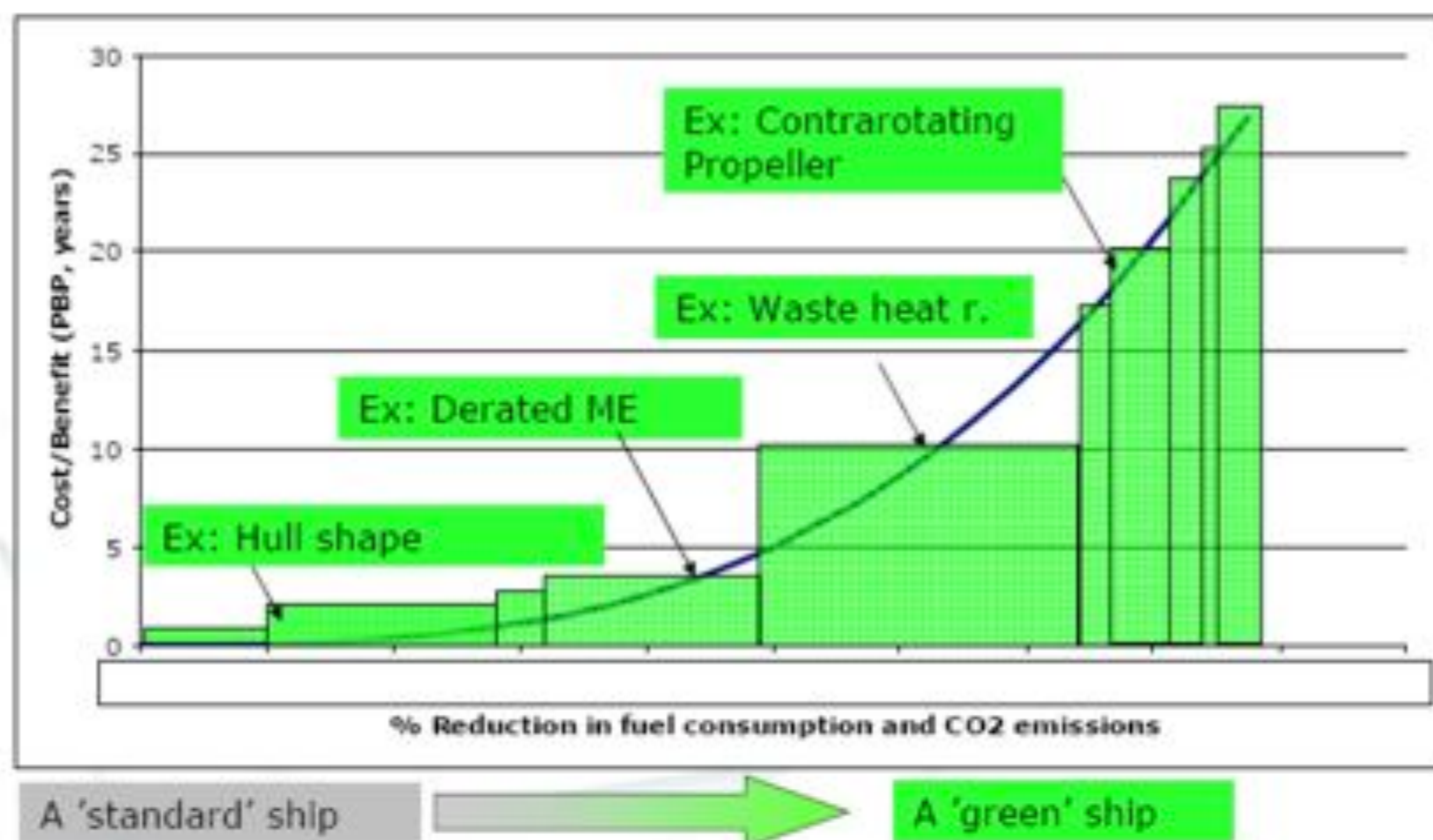
Global CO₂ emissions

- International shipping: 2.7% of global emissions; domestic/coastal shipping: 0.6%
- CO₂: main GHG ships

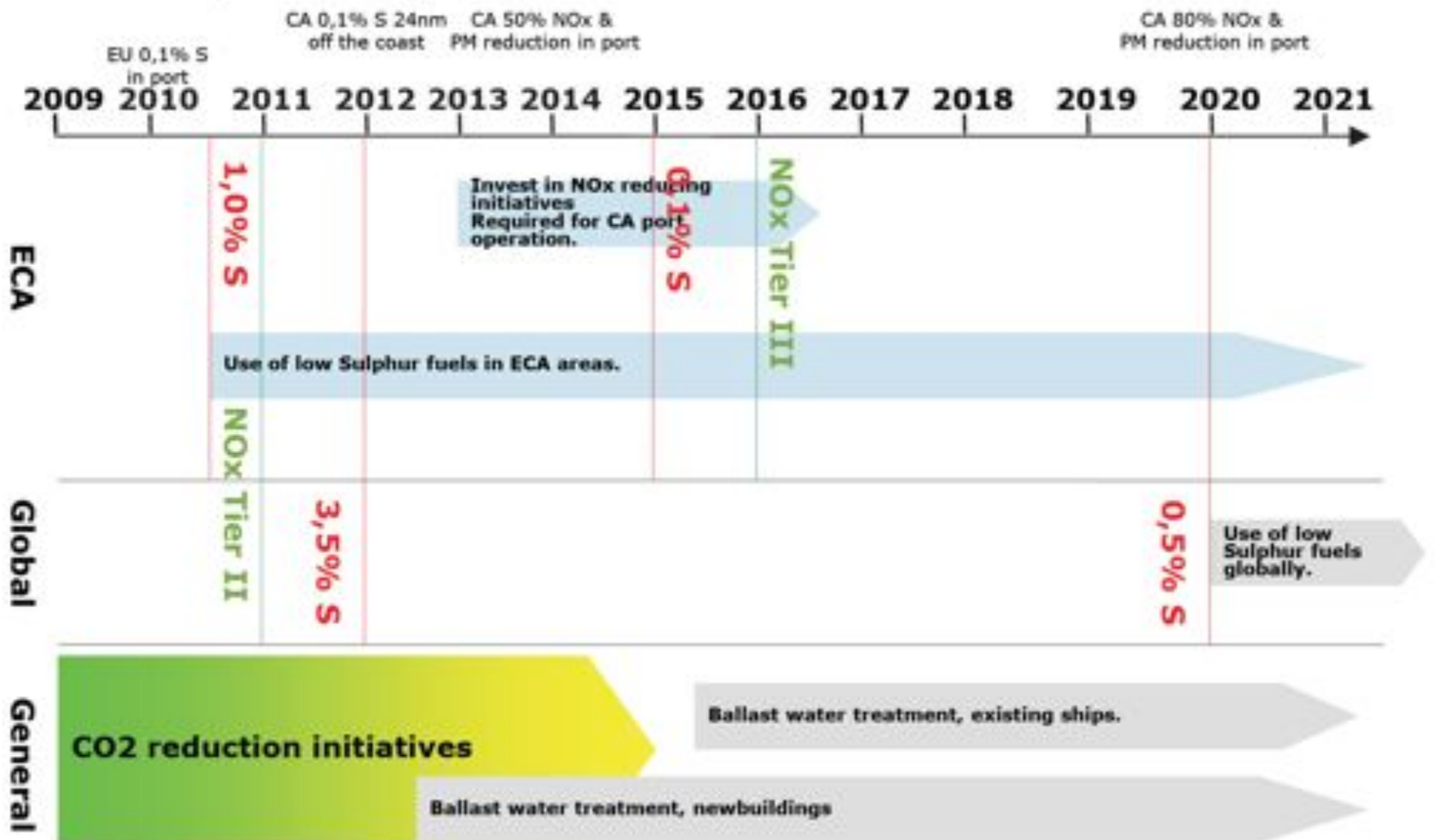


Eco-efficient ships: consider all relevant technologies. Maximum benefit for business and environment

Example



Regulatory scene



Innovation projects on the Maersk fleet



Maersk Attender
Crane pendulation



Thure Maersk
BWTS testing



Maersk Kendal
Ventilation optimization



Jeppesen Maersk
Auto-tuning of main engine



Emma Maersk
Aux. engine waste
heat



Roy Maersk
CLT Propeller



Maersk Kalmar
Biofuel



Olivia Maersk
Air lubrication



Alexander Maersk
Exhaust gas recirculation



Gudrun Maersk
Main eng. cooling systems



Clementine Maersk
CRS autologging and
performance prediction



Laura Maersk
HT Pump optimization



Maersk Ohio
Propeller boss cap fin



Maersk Belfast
Water based hydraulics



Arthur Maersk
Cylinder lube oil reduction



MAERSK
MARITIME TECHNOLOGY



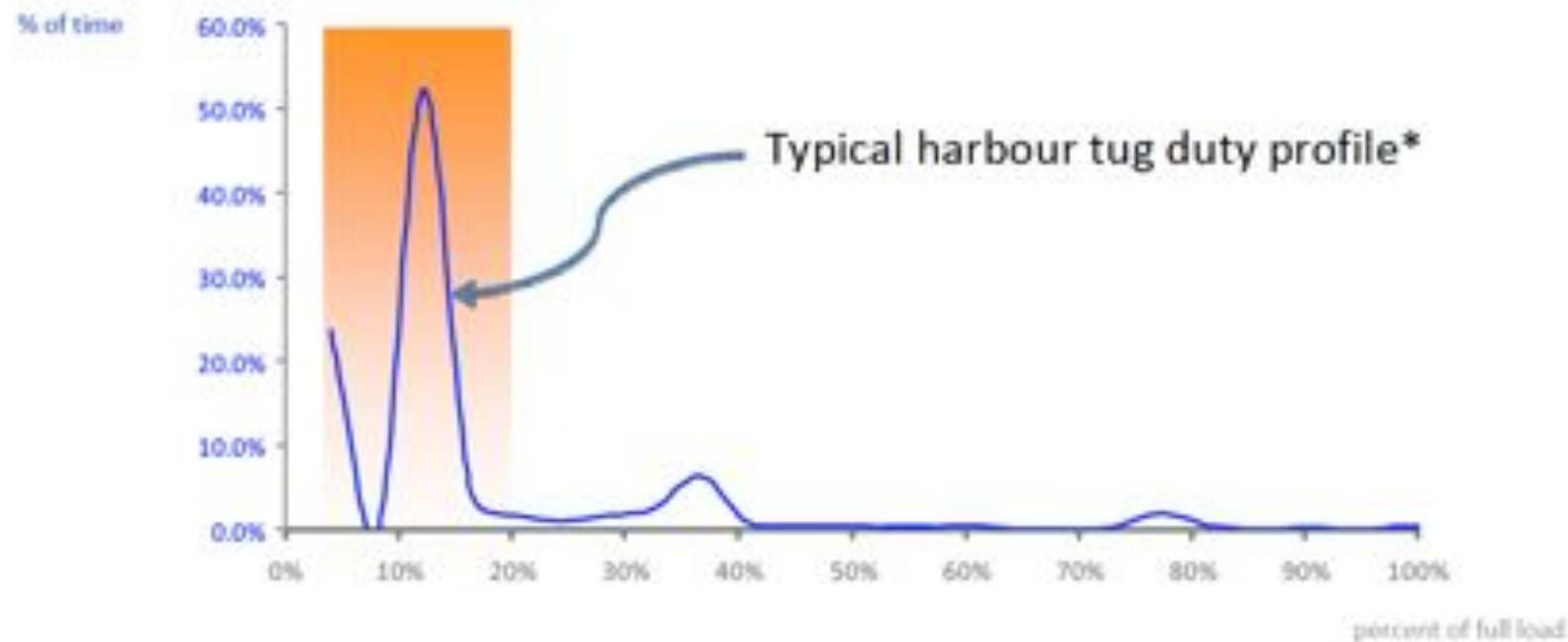
THE HYBRID SOLUTION

Power And Reliability In A Green Package

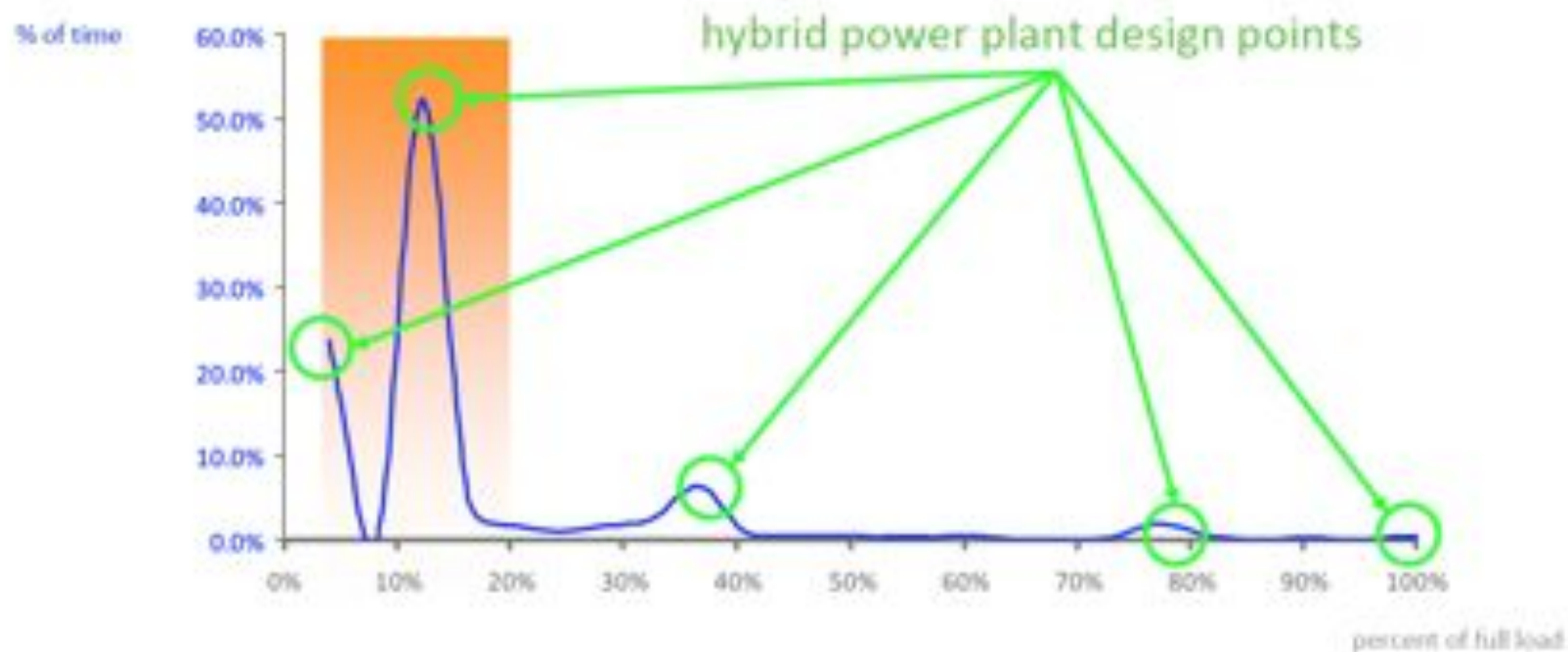
January 10, 2012



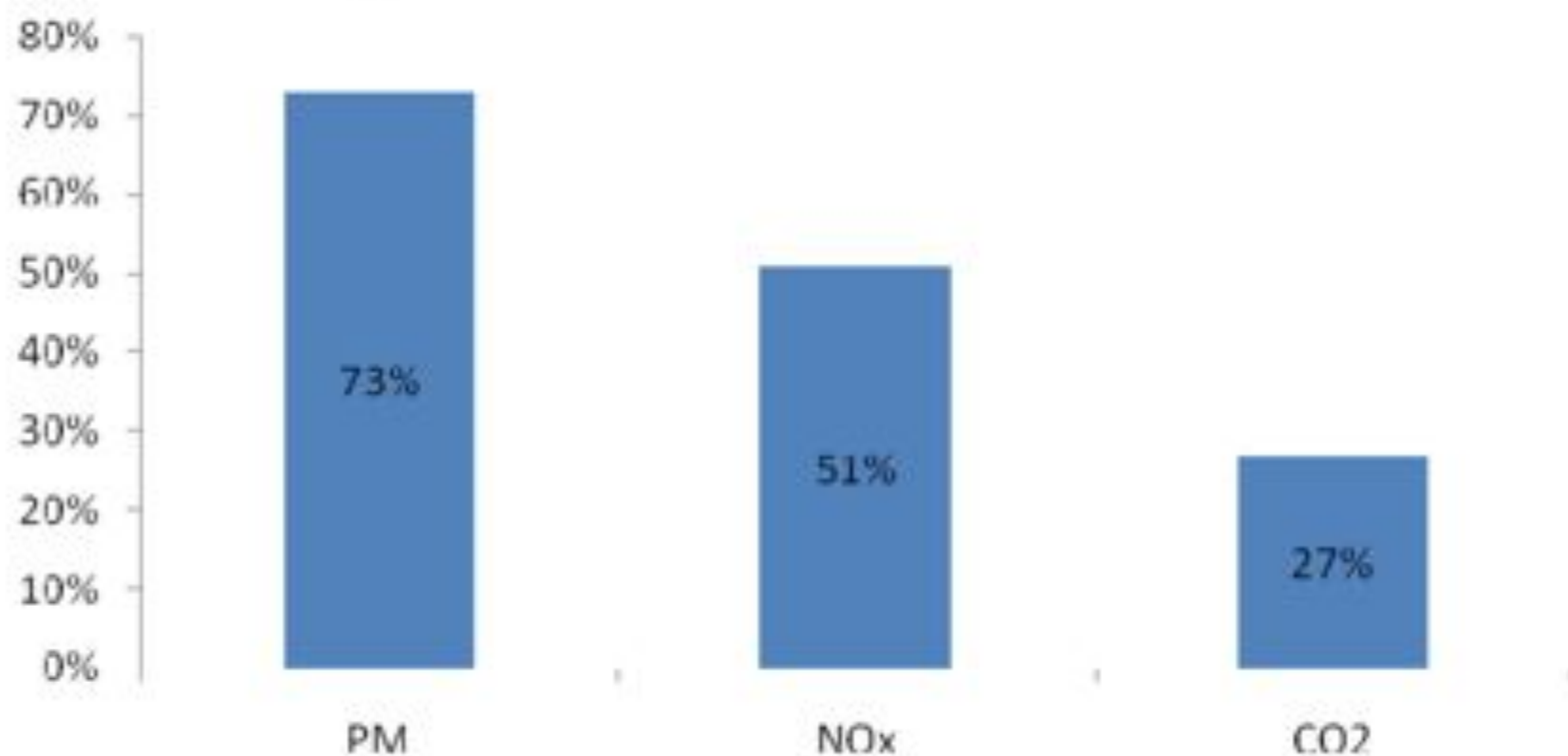
The Hybrid Tug Rationale



The Hybrid Tug Rationale



Hybrid Emissions Reductions



SOURCE: California Air Resource Board Report

Prepared by: University of California – Riverside

College of Engineering-Center for Environmental Research and Technology



Operational Experience Bio-Fuels and Lubricants



Dennis Donahue
NOAA-GLERL
Marine Superintendent



B100 Operational Experience



11 years experience

LMFS – 160,000 gallons annually

Cost savings – 20 to 40%

OEM's – participate, validate

Crew assessment – “Non-issue”, “Prefer B100”

Green Ship Working Group – 1M + gallons (B100) annually

Commercially viable – tug, research, fishing and tour-boat

2010-11 effort to transition expertise

- Federal Green Fleet Working Group (Non-tactical)
- MARAD
- Army Corps of Engineers



Typical Emissions Results



2005 Survey

Port /starboard full load tests – 4 vessels

Cummins 903, Detroit 12V71, Detroit 8-92, Cat 3508

Broad range in engine age, condition and time on B100

Averaged B100 Emissions Reductions as Compared to #2 Petroleum Diesel

Total Unburned Hydrocarbons	-77%
Carbon Monoxide	-48%
Particulate Matter	-59%
Nox	-7%
Sulfates	-74%
PAH	-66%



12.01.2012



your global specialist



Environmental Management Plan: Lubricants

Greening the Research Fleet Workshop

January 10-11, 2012

Nicholas School of the Environment

Duke University, Durham NC

Lubricating points on a typical offshore supply vessel.

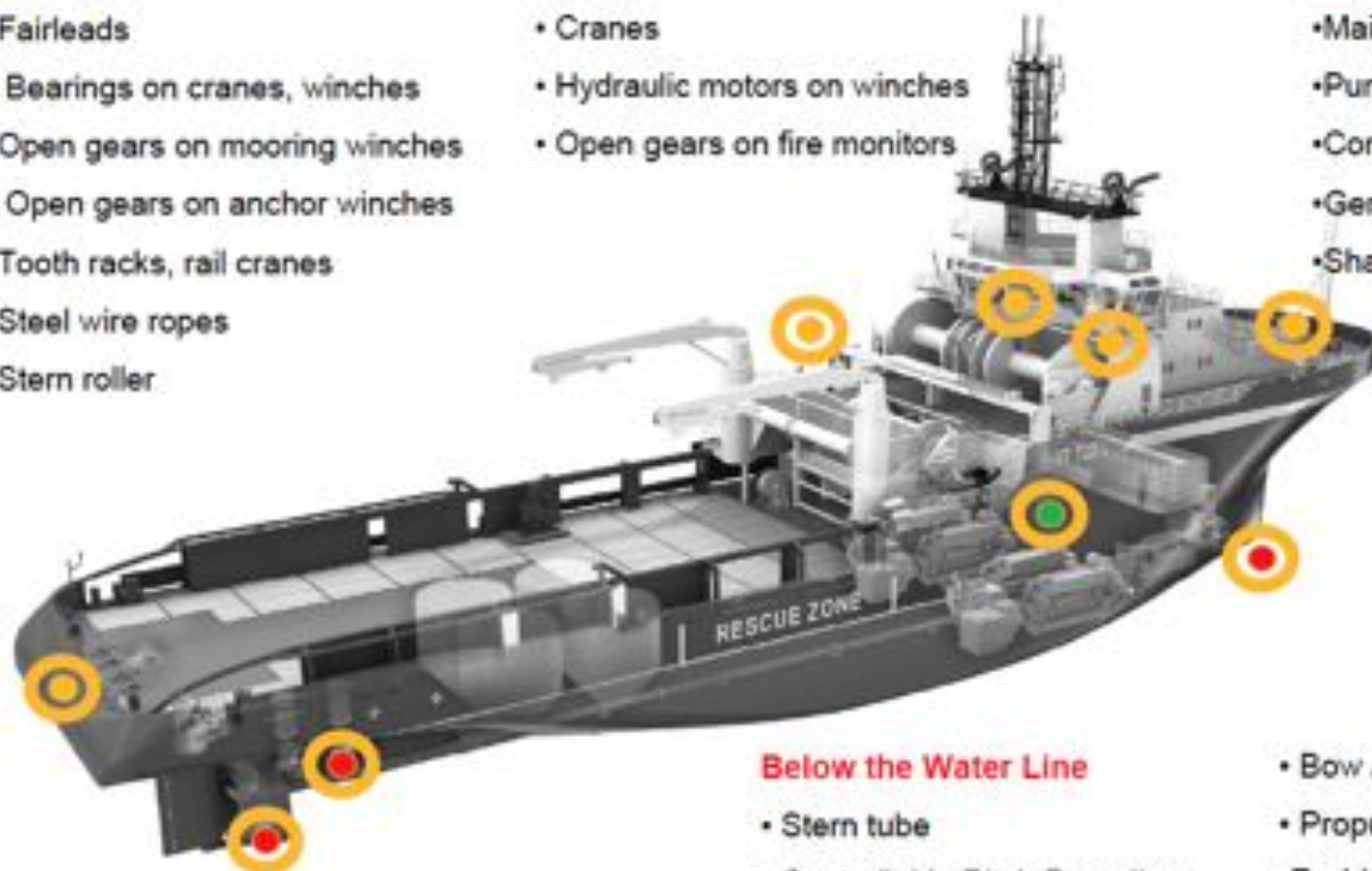
On Deck:

- Fairleads
- Bearings on cranes, winches
- Open gears on mooring winches
- Open gears on anchor winches
- Tooth racks, rail cranes
- Steel wire ropes
- Stern roller

- Cranes
- Hydraulic motors on winches
- Open gears on fire monitors

Below Deck:

- Main engines
- Pumps
- Compressors
- Generators
- Shaft Bearings



Below the Water Line

- Stern tube
- Controllable Pitch Propellers

- Bow / stern thruster
- Propulsion thruster
- Rudder Bearings

Environmental Terminology



So, what is an “Environmentally Acceptable Lubricant”

Non-toxic, Non-bio-accumulating, and Biodegradable

- **Primary biodegradation** is the alteration in the chemical structure of a substance, brought about by biological action, resulting in the loss of a specific property of that substance.
- **Ultimate biodegradation (aerobic)** is the level of degradation achieved when the test compound is totally utilized by microorganisms resulting in the production of carbon dioxide, water, mineral salts, and new microbial cellular constituents (biomass).
- **Inherently biodegradable** is a classification of chemicals for which there is unequivocal evidence of biodegradation (primary or ultimate) in Any test of biodegradability.
- **Readily biodegradable** is an arbitrary classification of chemicals which have passed certain specified screening tests for ultimate biodegradability; these tests are so stringent that it is assumed that such compounds will rapidly and completely biodegrade in aquatic environments Under aerobic conditions.

Portfolio of Lubricants Onboard Your Vessel

KLÜBER
LUBRICATION

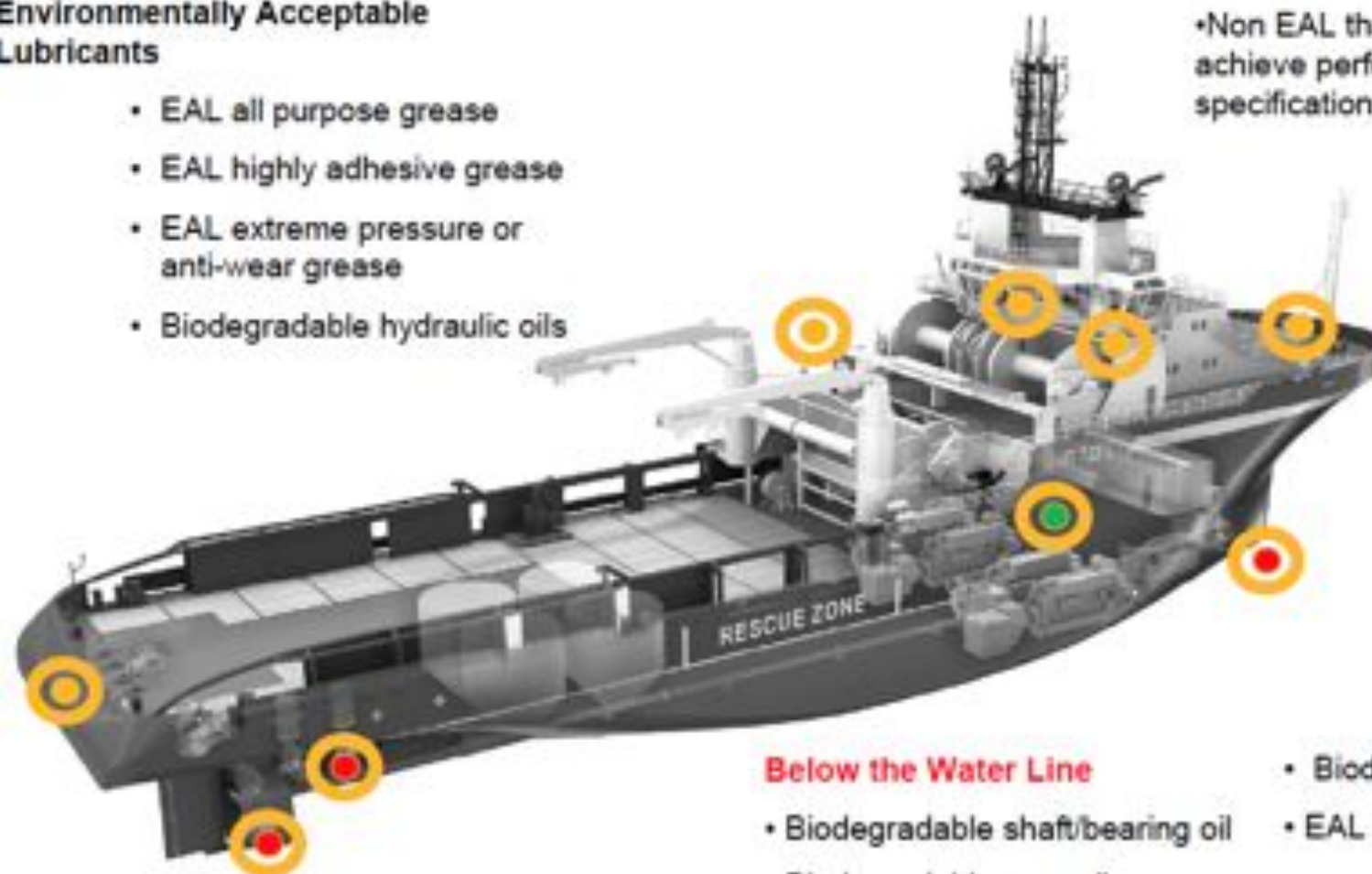
On Deck:

Environmentally Acceptable Lubricants

- EAL all purpose grease
- EAL highly adhesive grease
- EAL extreme pressure or anti-wear grease
- Biodegradable hydraulic oils

Below Deck:

- Non EAL that achieve performance specifications



Below the Water Line

- Biodegradable shaft/bearing oil
- Biodegradable gear oil

- Biodegradable hydraulic oil
- EAL anti-wear grease



NEW GENERATION Shipboard Energy AND Emissions Management



QUANTIFICATION • LIFE CYCLE ANALYSIS
VESSELS • OFFICES • FACILITIES • TERMINALS

MARITIME ENERGY MANAGEMENT

Method of quantifying and reducing energy consumption and cost and associated environmental footprint



Three Components of Energy Management

- Baseline of Energy Consumption, Cost, and Emissions
- Energy Conservation Measures (ECMs)
- Shipboard Energy Efficiency Plan (SEEMP)

ENERGY CONSERVATION MEASURES (ECMS)

Two Main Types of ECMs

- Operational: Culture and Policy Changes
- Technical: Equipment Upgrades

LESSONS LEARNED FROM GREENING CRUISE VESSELS

Jamie Sweeting
Vice President, Environmental Stewardship
and Global Chief Environmental Officer
Royal Caribbean Cruises Ltd.



Optimize propulsion



Pod & Rudder /
Propeller Design



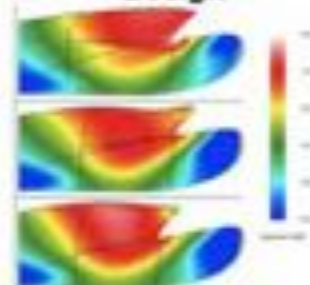
Hull Coating &
Maintenance



Speed, Route, & Trim
Optimization



Advanced
Bulbous Bow
Design



Hull cleaning and maintenance

- Biofouling degrades underwater hull conditions
- Results in more power needed for propulsion to maintain service speeds
- Biofouling varies from region, ship speed and type of under water coat used



Waste Management

- One of the key principles of our environmental program, Save the Waves, is *Reduce, Reuse, Recycle*
- We contract with suppliers to reduce packaging sources and use more sustainable materials
 - For example, we utilize larger containers with concentrated products to minimize waste, reduce packaging and transportation impacts (environmental & economic)
- We recycle and reuse approximately 40% of all waste landed globally – upwards of 90% in S. Florida homeports.
- All garbage is hand sorted and segregated onboard allowing the recycling of:
 - glass, paper, cardboard, aluminum and steel cans, scrap metal, incinerator ash, plastics, toner cartridges, wooden pallets, batteries, fluorescent lamps, electronics, plastic wrap and kitchen oil


SNAME Marine Vessel environmental Performance Assessment (MVeP)

Presentation to: UNOLS 2012, Greening the Research Fleet
10 January 2012



MVeP is developing guidance for marine vessels to reduce and to measure their environmental impact

Mission Statement: "Provide a common technical basis for assessing environmental performance, so that marine vessel designers, builders, and operators can understand relative environmental impacts of design decisions and operational practices."



Objective and Approach

Objective: **Minimize** Marine Vessel Environmental Impact

Approach:

- Provide a **standard assessment methodology**
 - Best Practices, **guidance** to achieve excellence
 - **Team** Industry, Academia, Environmental Groups, and Regulatory Agencies for Practical Solutions
 - **Performance driven** metric
 - Use readily available data by monitoring
Or calculation
 - SNAME Technical & Research Bulletin
- Encourage **voluntary** assessment
 - Recognize leaders and exemplary performance
 - Minimal administrative burden on applicants





Phase 3 Implementation

UNOLS

UNOLS Gains

- Method to compare performance of different vessels...
- or to compare same vessel over different time periods
- Identify better performers to emulate
- Means to demonstrate improvements made to others

Shared Goals

- Objective performance evaluation
- Reduce ocean research's environmental impact (ie. CO₂, NO_x, PM)
- Reduce operation costs (ie. ↑ fuel efficiency, ↓ port & regulatory fees)

SNAME MVeP Gains

- Contained peer group to establish methods and baselines
- Funding partners

Smarter Greener Better Ships

Gregory Marshall



I design great big yachts for VERY wealthy people



People who want to own "Everything"

Solar Reflective Paints:

Reduces the HVAC loads by 30% in average use

- Available in every color except Flag Blue
- No power to run it
- Cost similar to conventional paint
- Application can be done in any existing paint facility
- Can easily be retrofitted into existing vessel
- Cooler to the touch on decks etc
- Same warranty as conventional paint
-And it is "Greener"

Electrochromic Glass:

Reduces the HVAC loads by 30% or more in average use

- Solid state system requires 1 watt of power to run
- Completely controls tint from 5% transmission to 95% transmission
- Can eliminate the needs for blinds or in a yacht costly and complicated motorized blinds
- Reduces hot spots in the accommodation
- Costs about 30% more than conventional glazing
- Can easily be retrofitted into existing vessel
-And it is "Greener"

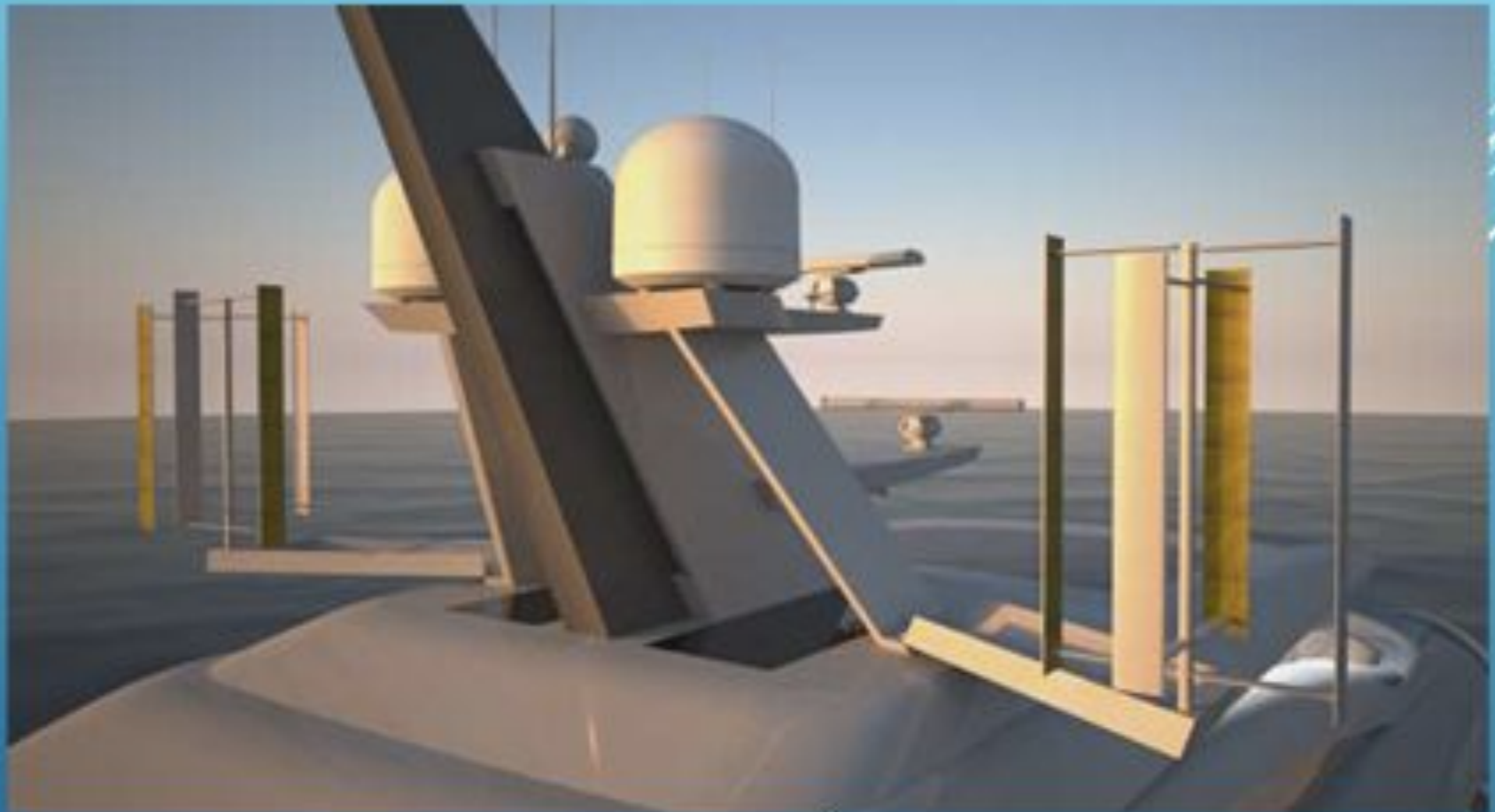


The use of Electrochromic glass reduces the heat load by 30%

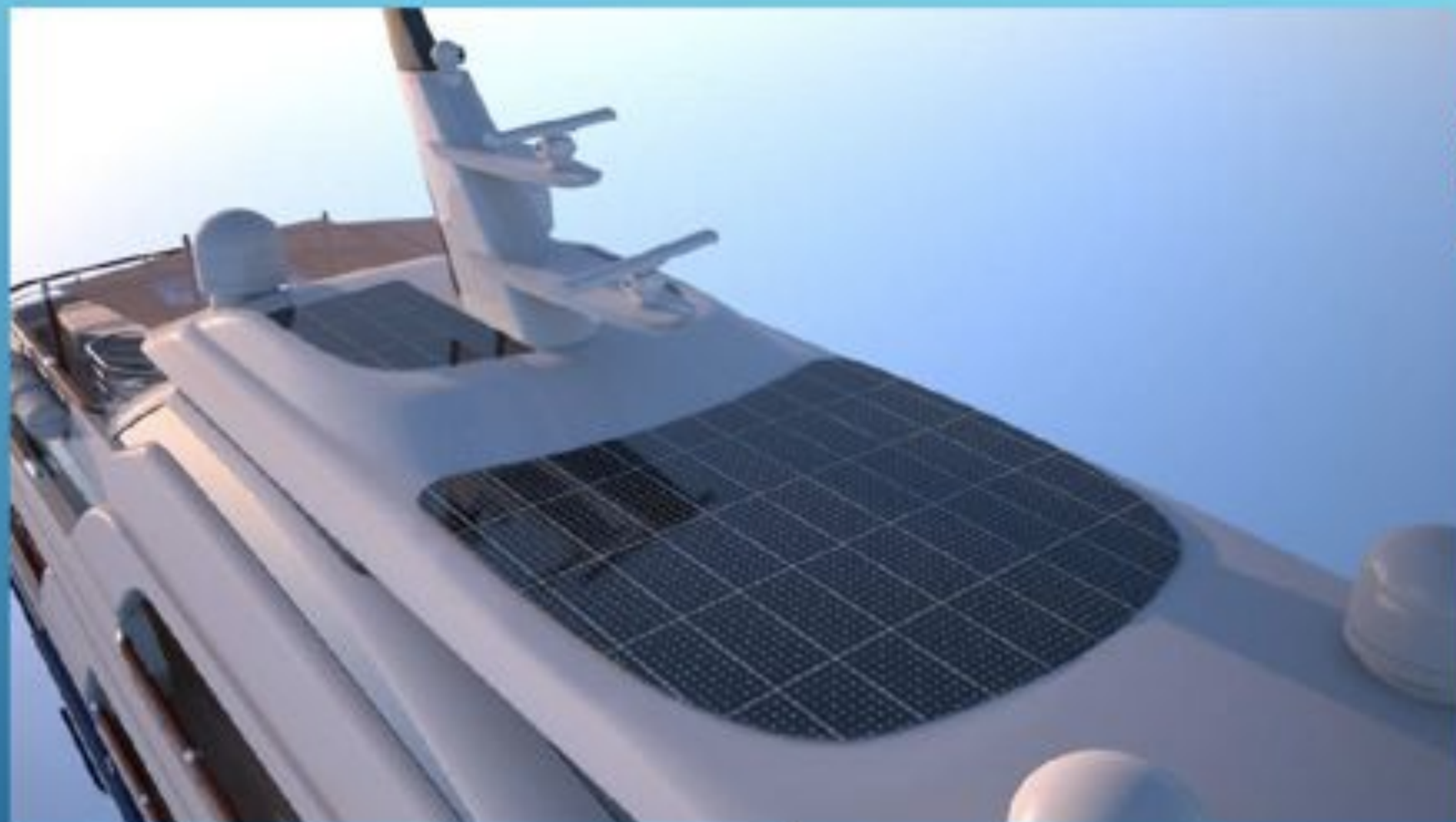
LED Lighting

A typical 200 foot yacht has more than 4000 light fixtures on board for interior exterior and underwater lighting

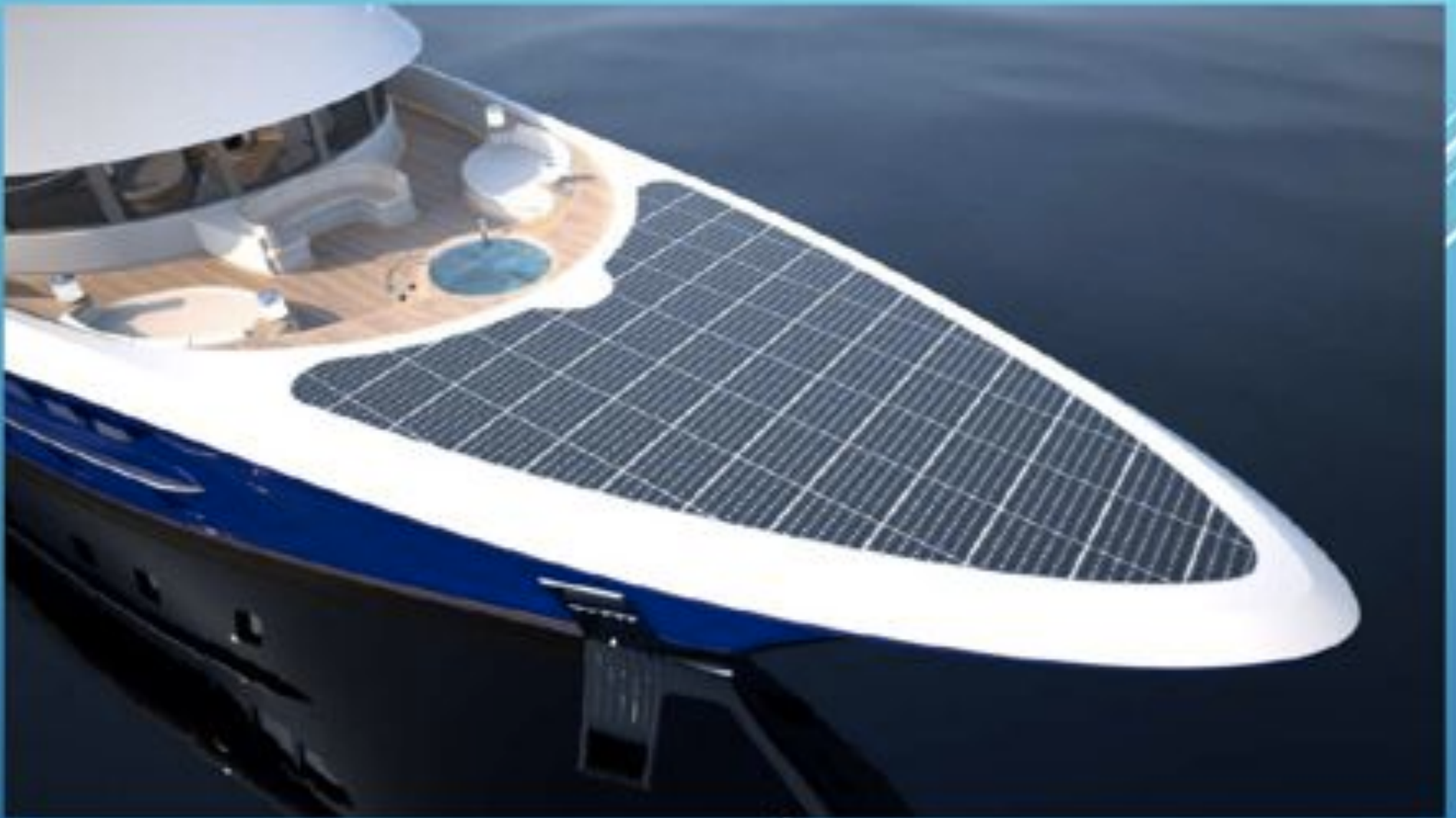
Switching from Halogen to LED saves approximately 78kw of power but also reduces the heat load in the vessel by another 15 percent



In a 73 meter (240 foot) yacht project we are integrating 2 x 10kw Wind Turbines that fold into the mast when not in use to make the structure more aesthetically pleasing



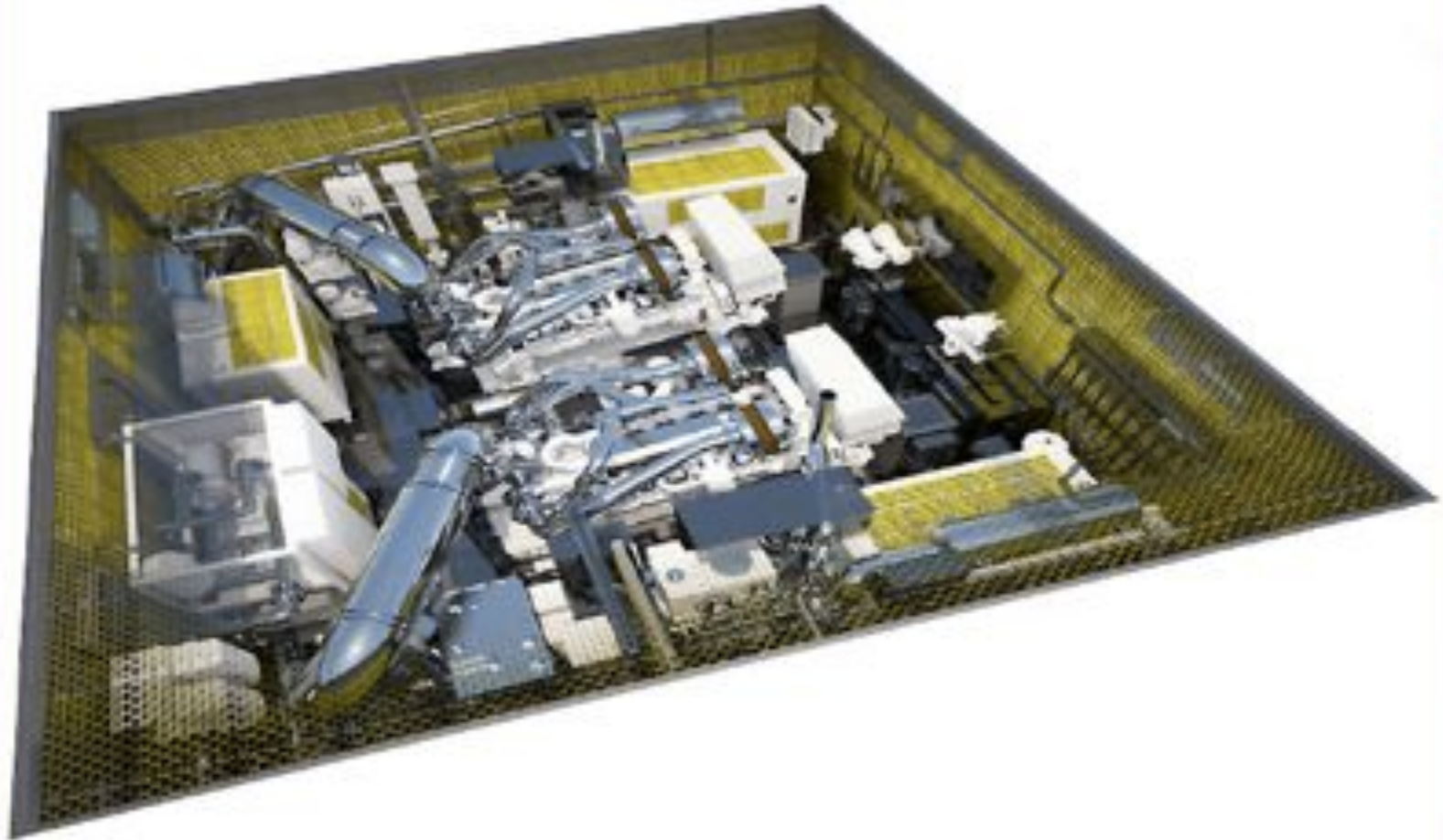
The same 73 Meter (240 foot) vessel has a solar array on the hardtop producing an additional 10kw of power



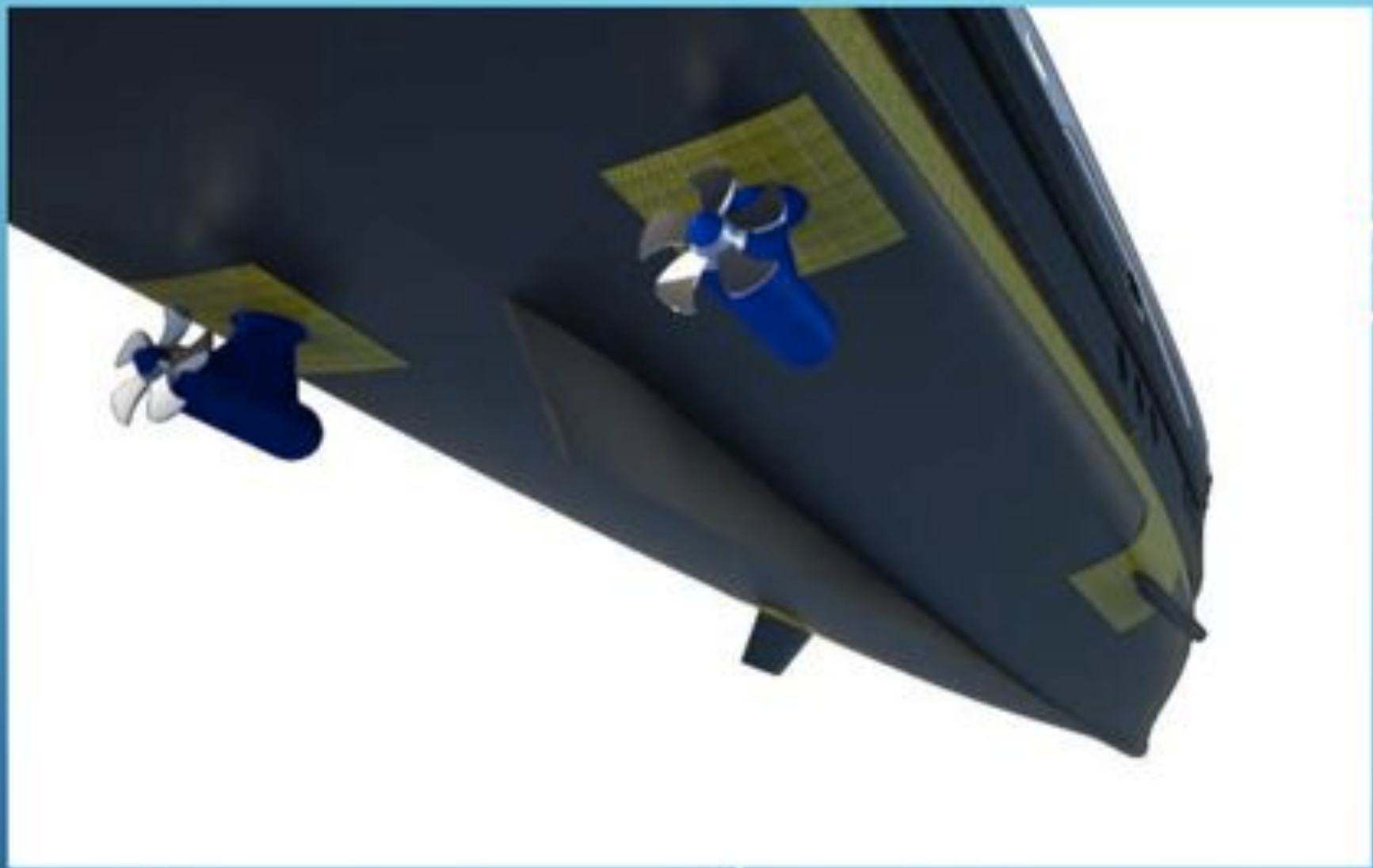
And a helipad that generates 16kw of power



Harvesting Noise energy



12 Kilowatts of power from the noise bouncing around in the Engineer room



Piezo files in the high vibration hull panels



And led to a self powered dancefloor on a 240 foot yacht

We attribute our survival.....and success almost entirely to a business strategy that integrates making a Better yacht first with being Greener as a pleasant by-product

At this point I do not think it would be commercially viable for us to go back to the way we used to build yachts prior to 2008. The clients simply do not want them

Moving toward resilience: A research agenda for sustainable seaports

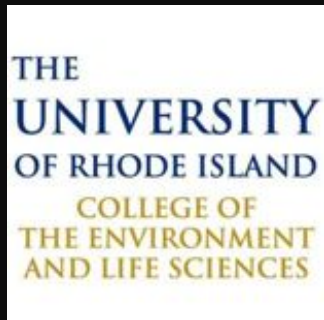


Austin Becker, PhD

Assistant Professor of Coastal Planning, Policy, and Design

Departments of Marine Affairs and Landscape Architecture

University of Rhode Island



Green Boats and Ports for Blue Waters

4-9-14

Fundamental shift...

